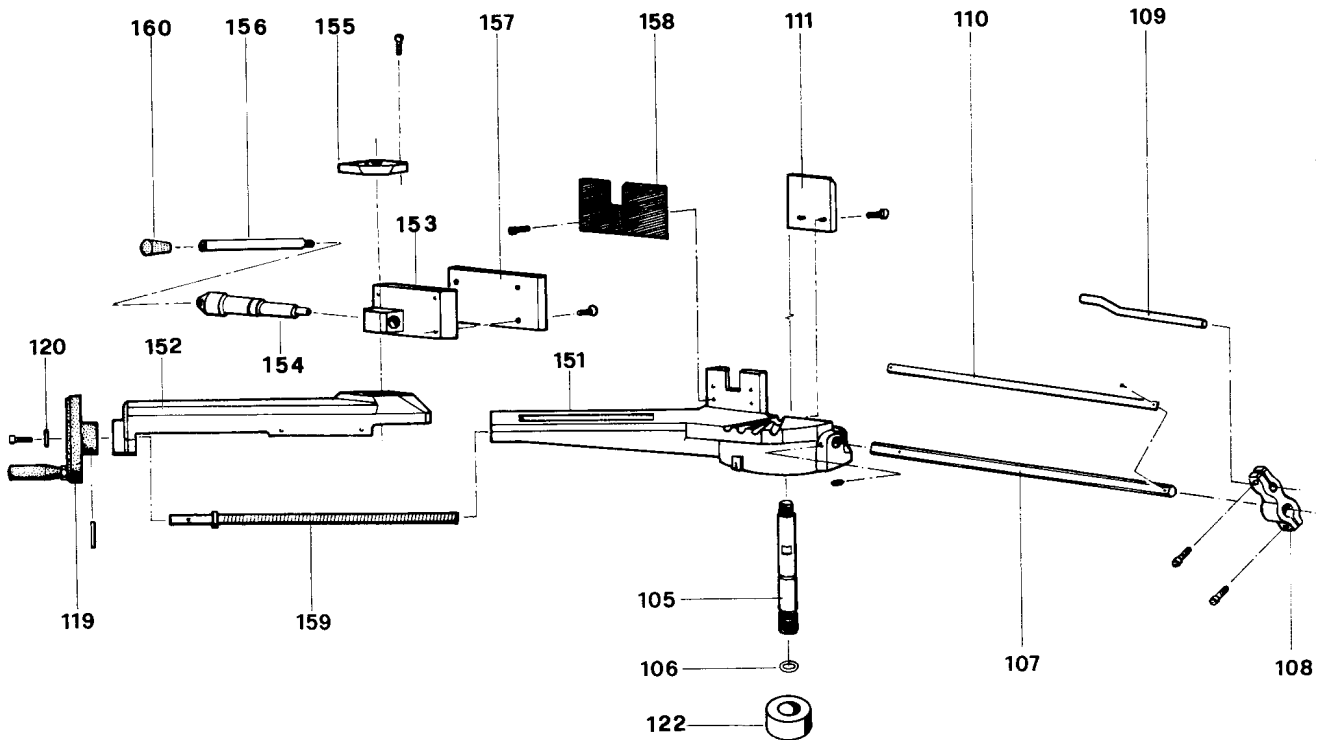


### INCLINED VICE ASSEMBLY



REF.NR.	DESCRIPTION	CODE
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105	Revolving arm lock.pin.	AFA40019
106	OR ring 4081 .....	86002004
107	Bar stop rod .....	AFB80024
108	Bar stop body .....	AG660047
109	Bar stop push rod .....	AFC40109
110	Bar stop rod scale .....	AHB80026
111	Countervice r.h. jaw .....	AGA40037
119	Vice handwheel .....	44116418
120	Washer .....	82100000
122	Revol.arm lock. bushing	AFB80032

REF.NR.	DESCRIPTION	CODE
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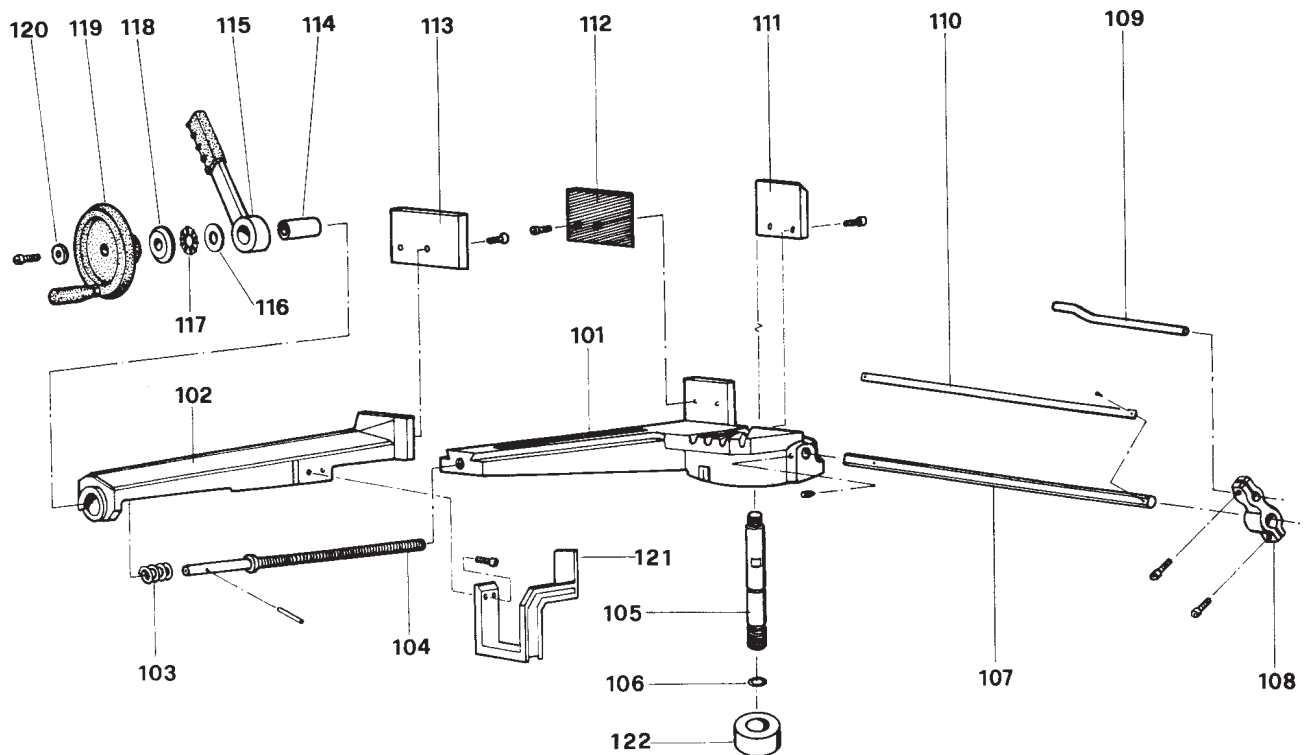
151	Inclined countervice .....	AGA40007
152	Inclined vice .....	AGA40008
153	Quick lock support.....	AG750053
154	Locking cam .....	AF750055
155	Plate on vice .....	AF750056
156	Quick lock handle .....	AF750059
157	Inclined vice jaw .....	AFA40054
158	Inclined c.vice jaw .....	AFA40052
159	Inclined vice screw .....	AFA40057
160	Handgrip .....	44111512

### - List of spare parts SAR 270

BEDPLATE ASSEMBLY

REF.NR.	DESCRIPTION	CODE	REF.NR.	DESCRIPTION	CODE
01	Bedplate .....	010A0005	12	Pump .....	88140002
02	Arm locking lever .....	120A0001	13	NILOS ring 32010 .....	86005005
03	Bushing .....	AFB80012	14	Bearing 32010 X .....	84320047
04	Lever grip .....	ANA40023	15	Eccentric bush .....	080A0003
05			16	GUK nut M 45 .....	81700045
06	Regulator .....	88900004	17	Revolving arm .....	020A0001
07	Roller arm .....	E20A0004	18	Electric box .....	170E0011
08	Roller .....	49001001	19	Bearing 32009 X .....	84320039
09	OR ring 4081 .....	86002004	20	NILOS ring 32009 .....	86005005
10	Revolving arm pin .....	AFA40019			
11	Crucible .....	180A0005			

### STRAIGHT VICE ASSEMBLY



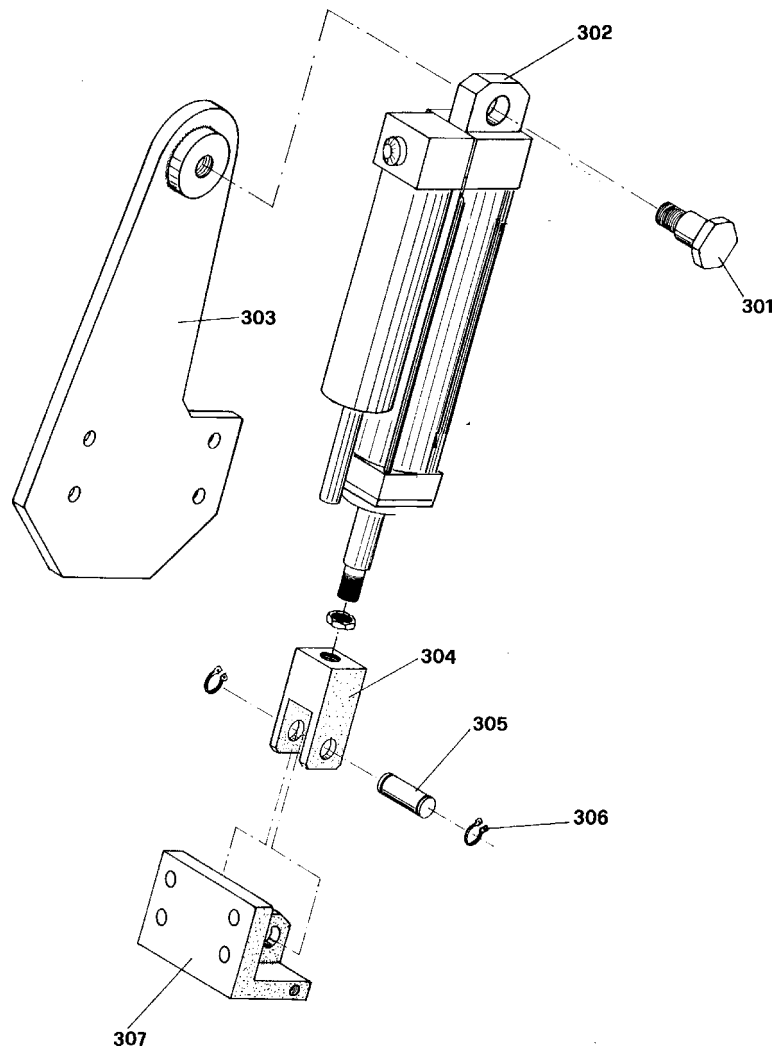
REF.NR.	DESCRIPTION	CODE
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101	Straight countervice .....	AGA40070
102	Straight vice .....	AGA40071
103	Quick locking vice spring	AFB80035
104	Straight vice screw .....	AFA40091
105	Pin .....	AFA40019
106	OR ring 4081 .....	86002004
107	Bar stop rod .....	AFB80024
108	Bar stop body .....	AG660047
109	Bar stop push rod .....	AFC40109
110	Bar stop rod scale .....	AHB80026
111	Countervice r.h. jaw .....	AGA40037

REF.NR.	DESCRIPTION	CODE
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112	90° countervice jaw .....	AFA40074
113	90° vice jaw .....	AFA40072
114	Quick lock vice bush ....	AFB80032
115	Quick lock vice lever ....	AGB80031
116	Fifth wheel AX 30 47+	
117	Bearing CP 30 47 .....	84500001
118	Washer .....	AFB80033
119	Vice handwheel .....	44116418
120	Washer .....	82100000
121	Anti-burr plate .....	AFA40076
122	Arm locking bushing ....	AFB80012

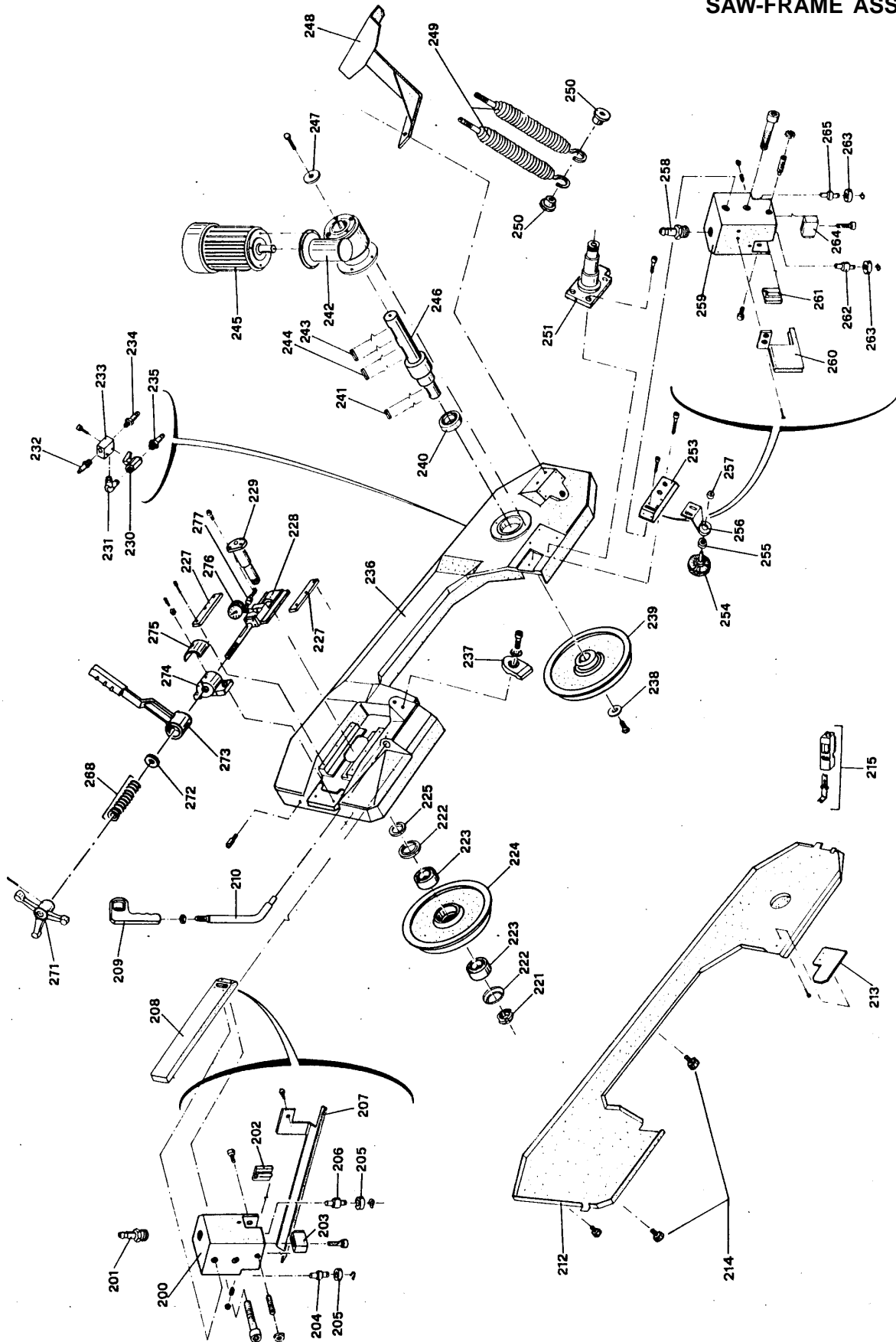
### BRAKE ASSEMBLY

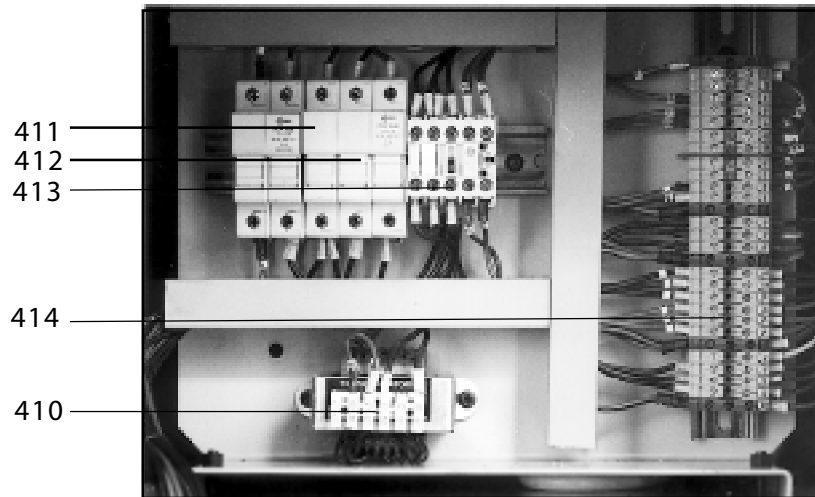


REF.NR.	DESCRIPTION	CODE
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301	Cylinder articulation .....	080H0004
302	Brake cylinder .....	200H0004
303	Plate .....	110H0005
304	Cylinder fork .....	110H0004
305	Cylinder pin .....	AF880080
306	Seeger ring Ø 20 .....	82600000
307	Cylinder bracket .....	110A0001

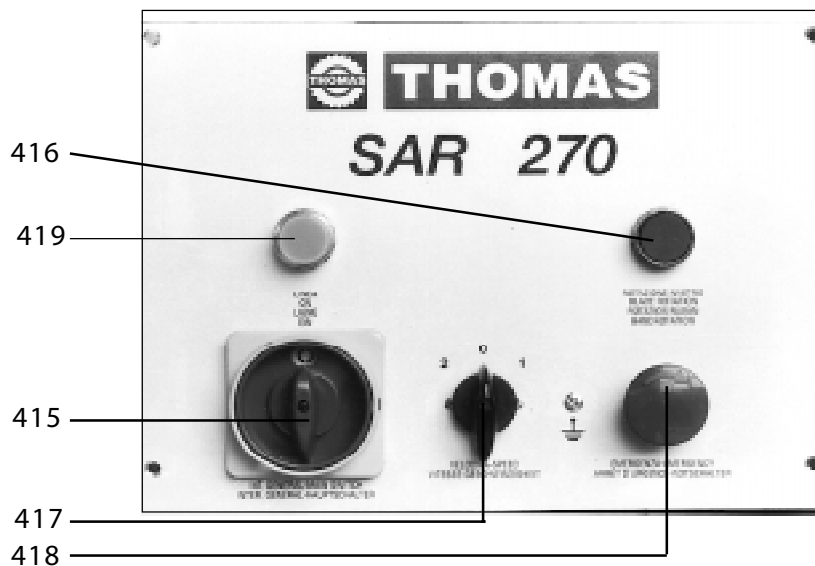
### SAW-FRAME ASSEMBLY





KEY

- 410 Transformer ..... 73327011
- 411 Fuse-holder ..... 73142005
- 412 Fuse-holder ..... 73142005
- 413 Remote control switch ..... 73401001
- 414 Terminal board ..... 68303012



KEY

- 415 Main switch ..... 70201000
- 416 Start push-button ..... 70101000
- 417 Speed selector ..... 70201015
- 418 Emergency push-button .... 70101000
- 419 Warning light ..... 70651000