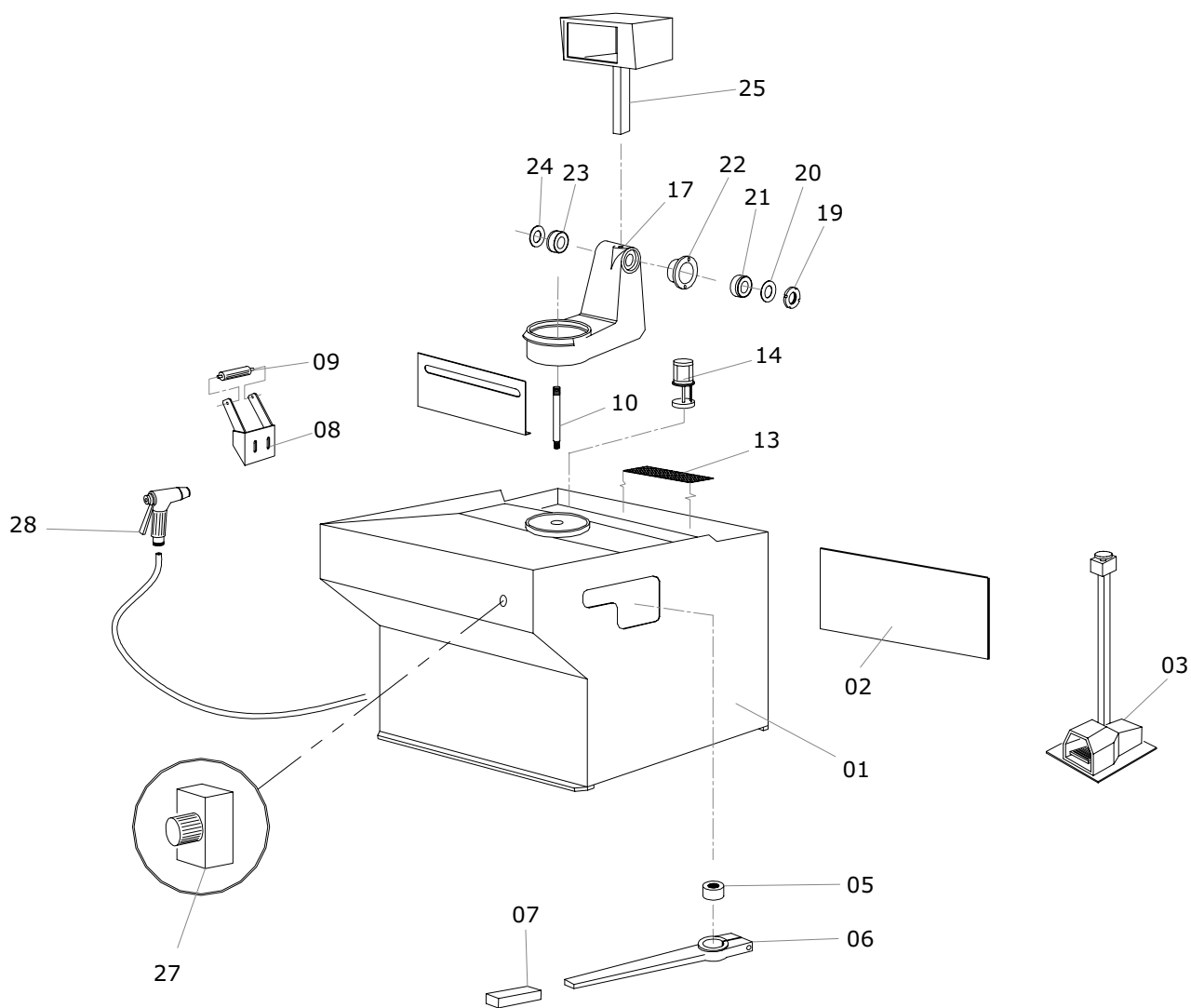


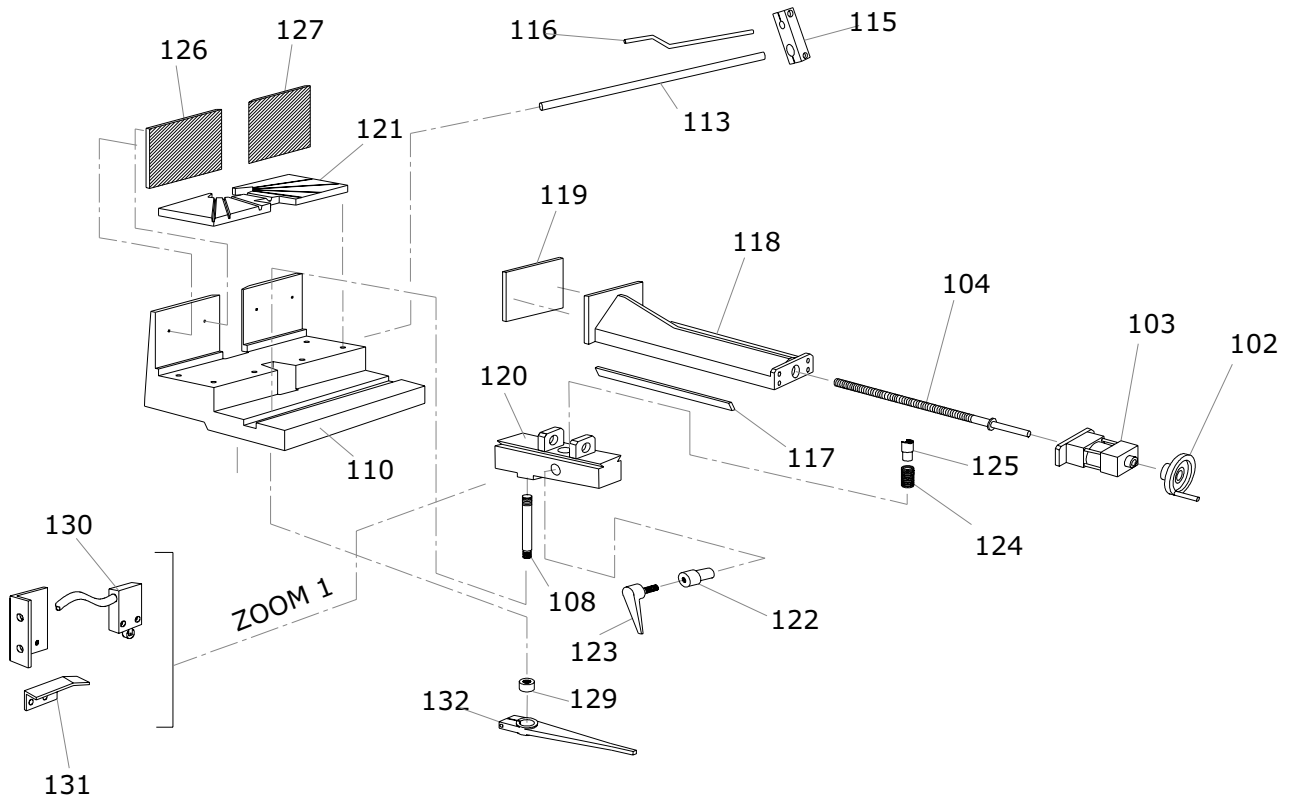
10 MACHINE COMPONENTS

10.1 - List of spare parts



| REFERENCE N° | DESCRIPTION | REFERENCE N° | DESCRIPTION |
|--------------|------------------------------|--------------|-------------------------|
| 001 | Bed | 019 | Ring nut GUK M 45 x 1,5 |
| 002 | Hydraulic unit housing guard | 020 | Nilos ring 32009 XAV |
| 003 | START CYCLE pedal | 021 | Bearing 30009 X |
| 004 | | 022 | Eccentric bushing |
| 005 | Arm lock bush | 023 | Bearing 32010 X |
| 006 | Revolving arm lock lever | 024 | Nilos ring 32010 XAV |
| 007 | Lever grip | 025 | Electric box |
| 008 | Roller holding arm | 027 | Regulator |
| 009 | Roller | 028 | Spry gun |
| 010 | Revolving arm pin | | |
| 013 | Crucible | | |
| 014 | Electropump | | |

HYDRAULIC VICE



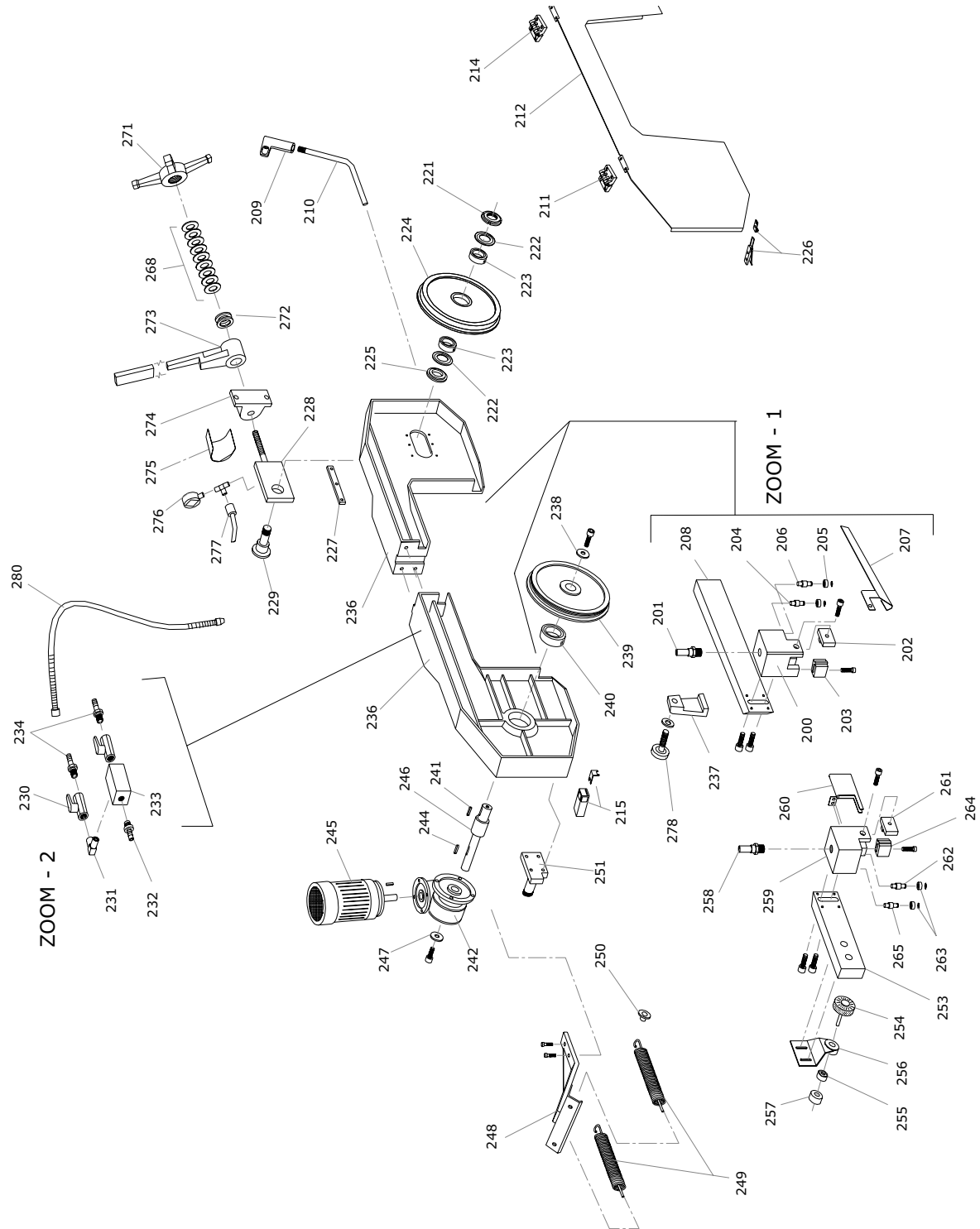
| REFERENCE N° | DESCRIPTION | REFERENCE N° | DESCRIPTION |
|--------------|-------------------------|--------------|------------------------|
| 100..... | Washer | 118..... | Vice |
| 101..... | TCEI M8 screw | 119..... | Vice jaw |
| 102..... | Vice handwheel | 120..... | Vice support |
| 103..... | Hydraulic vice cylinder | 121..... | Plate |
| 104..... | Hydraulic vice screw | 122..... | Feed nut pin |
| | | 123..... | Handle |
| 108..... | Vice positioning pin | 124..... | Spring |
| 109..... | Collapsible block | 125..... | Vice position feed nut |
| 110..... | Countervise | 126..... | Countervise l.h. jaw |
| 111..... | Square | 127..... | Countervise r.h. jaw |
| 112..... | Block | 128..... | Vice locking lever |
| 113..... | Bar stop rod | 129..... | Bushing |
| 114..... | Bar stop rod ruler | 130..... | Microswitch |
| 115..... | Bar stop body | 131..... | Square |
| 116..... | Bar stop push rod | 132..... | Locking lever |
| 117..... | Vice gib | | |



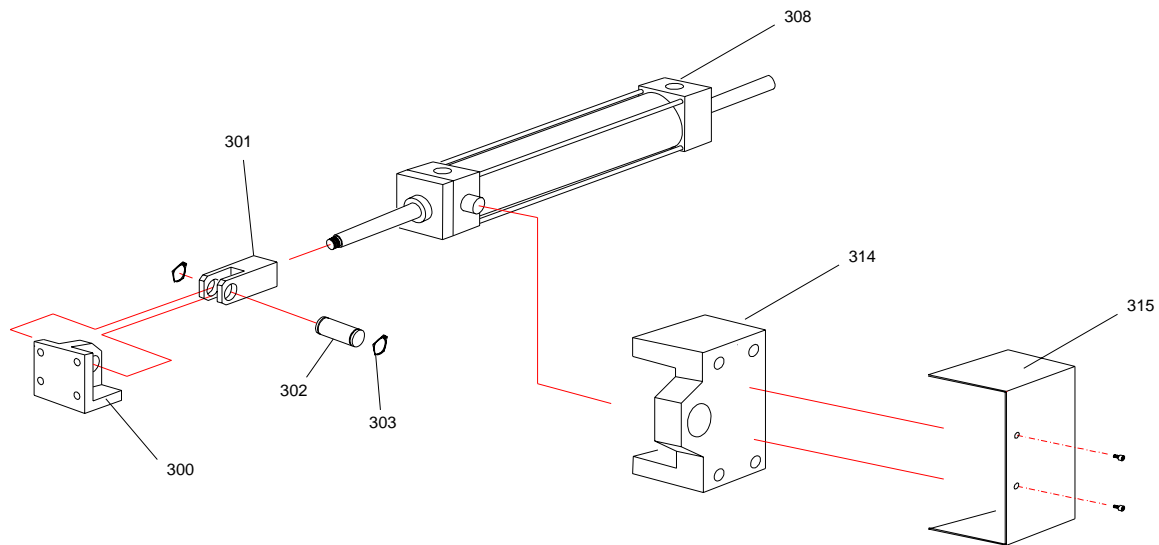
| REFERENCE N° | DESCRIPTION |
|--------------|-----------------------------------|
| 200..... | Adjustable blade guide block |
| 201..... | Coupling |
| 202..... | Fixed blade guide plate |
| 203..... | Movable blade guide plate |
| 204..... | Short eccentric pin |
| 205..... | Bearing 608 2RS |
| 206..... | Long eccentric pin |
| 207..... | Blade guard on adjustable block |
| 208..... | Blade guide adjustable rod |
| 209..... | Handgrip with STZ switch |
| 210..... | |
| 211..... | Saw frame guard l.h. hinge |
| 212..... | Saw frame guard |
| 213..... | Fixed block l.h. blade guard |
| 214..... | Saw frame r.h. hinge |
| 215..... | Safety microswitch |
| 216..... | |
| 217..... | |
| 218..... | |
| 219..... | |
| 220..... | |
| 221..... | GUK M 30x1.5 ring nut |
| 222..... | Nilos 32006 XAV ring |
| 223..... | Bearing 32006 |
| 224..... | Transmission flywheel |
| 225..... | Transmission flywheel spacer ring |
| 226..... | Guard closing clip |
| 227..... | Blade tightening gib |
| 228..... | Blade tension cylinder |
| 229..... | Transmission flywheel pin |
| 230..... | Cooling liquid cock |
| 231..... | Union |
| 232..... | Coupling |
| 233..... | Cooling distributor |
| 234..... | Coupling |
| 235..... | Coupling |
| 236..... | Flywheel saw frame |
| 237..... | Adjustable rod block bracket |
| 238..... | Motor flywheel washer |
| 239..... | Motor flywheel |
| 240..... | Bearing 6208 2RS |
| 241..... | Key |
| 242..... | Reduction unit |
| 243..... | Key |
| 244..... | Key |
| 245..... | Three-phase motor |
| 246..... | Motor flywheel shaft |
| 247..... | Washer |
| 248..... | Spring coupling blade |
| 249..... | Saw frame spring |
| 250..... | Saw frame return spring bushing |

| REFERENCE N° | DESCRIPTION |
|--------------|------------------------------|
| 251..... | Hinge pin |
| 252..... | |
| 253..... | Blade guide fixed rod |
| 254..... | Blade cleaning brush |
| 255..... | Bearing 626 2RS |
| 256..... | Blade cleaning brush support |
| 257..... | Brush return ring |
| 258..... | Coupling |
| 259..... | Fixed blade guide block |
| 260..... | Additional protection |
| 261..... | Fixed blade guide plate |
| 262..... | Long eccentric pin |
| 263..... | Bearing 608 2RS |
| 264..... | Movable blade guide plate |
| 265..... | Short eccentric pin |
| 266..... | |
| 267..... | |
| 268..... | Spring |
| 269..... | |
| 270..... | |
| 271..... | Blade tension handwheel |
| 272..... | Bearing AX 2542+CP |
| 273..... | Quick blade tension lever |
| 274..... | Lever support |
| 275..... | Protection |
| 276..... | Pressure gauge |
| 277..... | Pressure switch |
| 280..... | Flexible pipe |

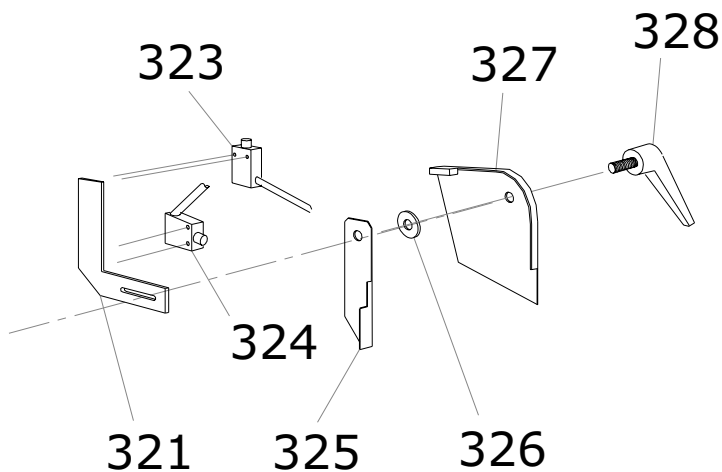
SAWFRAME



SAWFRAME DRIVE CYLINDER



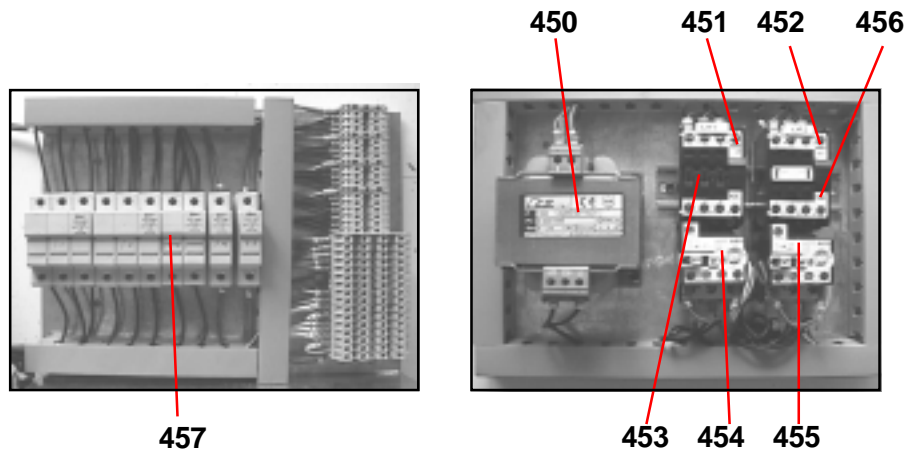
STROKE ADJUSTMENT UNIT



| REFERENCE N° | DESCRIPTION | REFERENCE N° | DESCRIPTION |
|--------------|------------------------|--------------|-----------------------------|
| 300 | Front attachment boit | 321 | Microswitch plate |
| 301 | Cylinder fork | 322 | Bushing |
| 302 | Fork pin | 323 | Upper endstroke microsw. |
| 303 | Seeger ring Ø 20 | 324 | Lower endstroke microsw. |
| 308 | Cylinder | 325 | Plate for sawframe low pos. |
| 314 | Cylinder coupling boit | 326 | Washer |
| 315 | Cylinder guard | 327 | Plate |
| | | 328 | Handle |

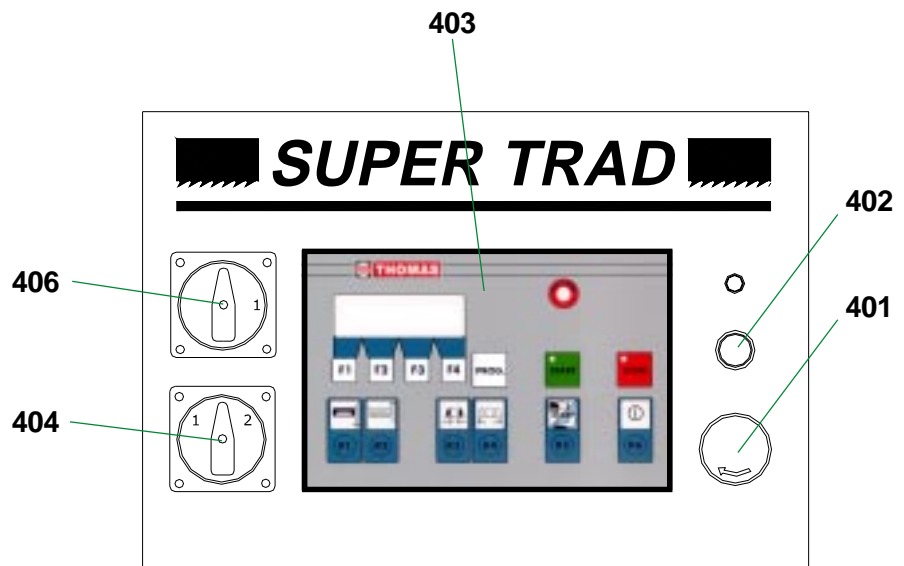
WIRING

- 450 Transformer TC
- 451 Contact aux.
- 452 Contact aux.
- 453 Remote switch KM1
- 454 Thermal relay FR1
- 455 Thermal relay FR2
- 456 Remote switch KM2
- 457 Fuse cartridge



LEGENDA CONTROL UNIT

- 401 Emergency push-button
- 402 Line push-button
- 403 Controller
- 404 Speed switch
- 406 Main switch



HYDRAULIC PUMP

- 501 Electrovalve -Vice-
- 502 Electrovalve -Sawframe-
- 503 Oil level
- 504 Manometer
- 505 Motor

